

bst ekr pro com 60 manual

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BST EKR PRO COM 60 MANUAL



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Book Descriptions:

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Book Descriptions:

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After the connected components sensors, actuators, etc. are selected in the setup menu, a largely automatic adjustment of all relevant control parameters takes place. Only the control functions automatic, manual, or center position and the scanning modes control on the left or right web edge, or web centerline guiding are to be selected by the user. Attention! You must obey this type of warning, in order to protect yourself, as the operator, from bodily injuries arising from mechanical movements. In the case of the sensor oscillation, the curve described is a delta function. The FVG oscillation describes a curve in accordance with a sine function. Humidity 5% 90%, no condensation Weight approx. 2.1 kg ekrPro Com approx. 2.3 kg ekrPro Com Desk Case dimensions ekrPro Com Mounting unit Installation ekrPro Com Desk Builtin unit You might also be able to return the system to BST International GmbH, but the corresponding agreement must be made first. Use the four securing screws to secure the controller ekrPro Com Desk in place. Intermediate supports 2. Pull out the clamping insert from the intermediate supports. Attention! Do not press down on the cable insert. Display has 6 lines, each of 28 characters. The graphics display is used for displaying the operating hours, parameters and the setup menus. Keypad The controller can be configured for operation using this keypad. The associated abbreviated names are displayed at the bottom edge of the screen. Press the relevant Fkey several times to select the required numerical value. The time interval in between pressing the button twice must never exceed 0.5 seconds. This can also be realised using the Fkeys. 1. Open the required submenu and then press the ENTER key to activate the editing box. 2. Now use the vertical arrow keys so that the minus sign is entered or removed. After this, enter the digit sequence as described above. B

2.2. <http://www.murrayhaventocumwal.com.au/userfiles/dave-smith-evolver-manual.xml>

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2 Arrow keys Various entries can be made and options can be selected from the menu mode dialog windows. These give the operator reports about the current status of the components e.g. The required parameters have already been entered if the control system is an integral part of a projected BST system. You do not have to reset anything with regard to this. The CAN device address setting up is carried out via the S1 BCD switch on the processor board BCD switch S1. Procedure 1. Switchoff the power to the controller. S1 BCD switch 2. The possible settings are described below. B 3.3.2.1 ekrPro Com In the ekrPro Com, the activation is carried out using switch S3 on the processor circuit board. BST International GmbH is not liable for damage arising from the incorrect use of the passwords. An automatic logout time can be set for all user levels timeout time. Confirm the selection by pressing ENTER. The direction has to be set for it. 1. Select the subdirectory Direction from the menu Actuator. Confirm the selection by pressing ENTER. If necessary, the actuator guiding direction for manual mode can be reversed by activating the checkbox Mot. Select x checkbox active to do this. The description is given in section 2. The material setup is the same for all three sensors. You must check, without fail, using a suitable test unit ohmmeter that no short circuits or crossconnections between the two windings exist before starting the commissioning. This functionality is only effective once prepositioning has been activated. These functions deal with the Tear Off Detection and Oscillation. B 3.5.8.1 TearOff Det. If necessary, a different sensor can be allocated as the tearoff detection sensor for each guiding mode. It is also possible to allocate two different guiding modes with different parameters to a single sensor. Params Addon and confirm with ENTER. 2. The menu structure is shown in Appendix D1. B 3.7. <http://iproperty.ae/userfiles/dave-smith-mono-evolver-keyboard-manual.xml>



1 Change User Selection of user level User administration in the ekrPro Com differentiates between four different user levels with different user rights. The following procedures are provided for the

different operating modes. However, the default values should be loaded before the special parameters are set up. Any remote control which may possibly be running, must be deactivated. The preset actuator is the EMS 17. Confirm the respective selection by pressing ENTER. Confirm the respective selection by pressing ENTER. 2. Use the horizontal left or right arrow keys in the newly not connected opened window to select the servocenter component selection window and confirm it by pressing ENTER. This enables you to limit the actuator paths. 1. In this case the centre position setting option and the gain have to be set up for the SC operating mode. If a reflection sensor is being used as Sensor 3 then only this sensor must be selected and entered from the option list. This activation of this function is a default setting. It must be deactivated if a tachogenerator is being used. 1. A stepping motor drives the sensor adjustment unit. The stepping motor output stages are not protected against short circuits. They are the basis for displaying the traversing movement in the operating status screen. 1. Select Range from the subdirectory and then press ENTER to open the inputting menu. In this case, each FVG needs to be adjusted separately. The terms used here FVG 1 Slide 1 and FVG 2 Slide 2 relate to the arrangements in accordance with Point A 1.4.5. This reference point can, for example, be the machine wall or another obvious point on the machine. It is also possible to use an outer position or the centre of the FVG. They are the basis for displaying the traversing movement in the operating status screen. The manufacturer has entered this default setting and you are only permitted to modify it if necessary after having obtained the manufacturer's agreement.

This standardisation mode is normally used Select a norming mode for the infrared sensor IR 2002 with Bright. Outer material web generally occurs from the outside. The FVG operating mode can be carried out in the MAN mode, in the Automatic mode as well as the SC mode. These can be accepted as is or adapted to the application. 3. The measuring unit is mm. This will open up the input window. 2. Enter the nominal value for the material width in the edit field Nominal Width. 3. Enter selected values for the error and warning limits in the corresponding edit fields. Therefore each scanning mode can have the input signal of any sensor allocated to it. To activate normalized display, select checkbox norm. 10. If necessary, the checkbox inv.Both contain various assignments for the digital inputs see Point B 3.7.5.9.3. In so doing, the standard bitpattern for lines 29 and 30 must not be changed. 1. Select Dig. IO in General Setup and then select the Inputs subdirectory afterwards. The following section of the truth table shows that lines 21 and 22 belong to a bitblock with a total of 8 lines lines 21 to 28. Factory allocation of functions with the corresponding standard bitpatterns Terminal. As the function tearoff detection requires only lines 21 and 22 of the bit block, the factoryside allocation of functions to the remaining lines of the block lines 23 to 28 must be cancelled. Accordingly the function Do Nothing is allocated to lines 23 to 28 from the option list. The meaning of the individual messages can be taken from the table on the following page. 1. Width warn min. Web width measurement Web width has fallen below the lower warning limit. Width warn max. A defined state is set up when the unit is reset. The separate windows can still be called up even if an optional logic module has not been integrated, but you cannot make any entries. The function Unit remote control allows to operate the controllers available in the system from different sources e.g.

<http://www.drupalitalia.org/node/70105>

The maximum individual contact nominal current is 4A. Contact assignments in the plug connector View on the screw side Socket Plug female Display has 6 lines, each of 28 characters. Keypad The controller can be configured for operation using this keypad. Therefore a menu option can be selected by using the arrow keys to navigate to the required menu suboption or it can be selected directly by using the shortcut number instead. For example Selecting the actuator The associated menu suboption is 611 see navigation overview as well. This can also be realised using the Fkeys. 1. Open the required submenu and then press the ENTER key to activate the editing box. 2. This is realised by pressing the ENTER button to open the selected option list. Example Select an actuator type Select an actuator type EMS 10 EMS 17 EMS 16 EMS 17. Width Measure Offset current width Selected digit Opened 78.5 enter ref.width editing box Use the horizontal arrow keys to position the cursor on the number to be modified. Use the vertical arrow keys to change between the different displays in normal control mode. Current position value for sensors Accept current position value as new setpoint for active guiding mode. Web center guiding Press the "SENSOR LEFT". The operating status display settings are described in the following. The system must be in "AUTO" mode. Press the SETUP button and the parameters displayed in the line at the bottom of the screen will change from the displayed setpoint W to the gain setting XP. The material setup is the same for all three sensors. This is different dependent on whether the sensor is being used for line sampling or for contrast sampling. In addition to the normal material setup, the offset value and gain for sensor 3 can also be set here. If an outward or inward tear is detected, this is indicated in the display by an exclamation mark. As soon as the guiding system is blocked, a lock appears in the actuator symbol.

<http://echoploda.com/images/bosch-pks-66-manual.pdf>

Both the guiding mode on which the prepositioning is to be used and the target web position itself can be set. The predefined machine centreline is calculated from the offset value settings which were defined during the startup procedure see Point B 3.7.5.5.4 and example below. You can choose to display them or suppress them. Furthermore, the display duration of a reported error can be varied. MOTOR OVERCURRENT blocking the motorised guide. Error report will be deleted automatically. Actuator short circuit Find the cause of the short MOTOR SHORT CIRCUIT The actuator controller was circuit. If necessary clean sensor. NORMING ERROR No guidance is possible. Insert material and repeat sensor normalisation. During edge detection the Insert material and repeat edge FVG slide has reached the detection. Remove the to any operation. Cleaning should be carried out using a dry, clean and soft cloth. A commercial liquid cleaner may be used if the casing is very dirty. Adhere to protection class IP 54. Beware! The controller has to be switched off!

C 4.2 Sensors. The following settings are set up again after a reset has been carried out Parameter Level 3 Default Value Menu Parameter Level 1 Parameter Level 2 Change User User Level. Mode not connected Int. Functions Tear Off Det. Logic Params 1 Params 2 Fieldbus Status Bus type unknown Module status Data exchange not running Last interrupt Profibus Address Swap Bytes Swap Words DeviceNet Address Baudrate 500 kbps. The details in this section refer to the special components with information about the menus that have to be used or setting up windows. Check to ensure that the percentage display value increases the more the sensor is covered. If not, check whether inverting is set. After this, the Master setup for this sensor has to be carried out. CLS Pro 600 Line and contrast sensor with removable control panel.

<http://www.economiadelagua.com/images/bosch-pll-5-laser-pen-manual.pdf>



Read and Download Bst Ekr Pro Com 60 Manual Free Ebooks in PDF format ANSWERS FOR KING LEAR PRACTICE AP TEST STATE POLICE EXAM STUDY GUIDE CANADA. EkrPro Com60 ADVANCED BST eltomat International. The BST25 216 MHz base station transmitter can operate on 60 channels between 216 MHz and 217 MHz.1. C16 Carrying case 2. BST25 Operator's manual 3. TWA72 Whip antenna 4. BST25 Base station transmitter 5. AP12V1 Power adaptor. Thanks a lot for downloading this Bst Ekr Pro Com 60 Manual record really is endless by getting this document you are feeling helpful after scanning this document, maybe this document can be handy for everyone nowadays anions. Bst ekr 1500 manual the. Using this menu you can select to have Scotty installed so hes always watching out for you.Bst ekr pro com 60 manual It also includes Wicket Alerts just select one or more matches to follow and whenever a wicket falls, the ESPN Cricinfo icon will change to a W on a red background. For details, see the actual locations in this manual.H electrical manual bst ekr 1. Abstract. Programming a WebSpider — February 24, 2014. A WebSpider or WebCrawler is a program that systematically scans the internet or a single website for web content. Get instant insight into any electronic component. Try Findchips PRO for bst ekr 1000 manual.HD64F3664 bst ekr 1000 manual bst ekr 1000 H electrical manual TIL313 ekr bst com 60 EKRAbstract bst ekr 500 Users Manual The revision list can be viewed directly by clicking the title. If you run short of load new tweets if left its ability to create selfmerging sets of files, so the you can use an application. From Barcelona to Paris, from lowres album art thumbnail, playback Bst ekr pro com 60 manual to Tokyo amaze your recently played tracks. View and Download BST Pro AP3640 instruction manual online. BST Pro Line 100V Horn Speaker.Cancel. Delete. 20122018 ManualsLib.com. Manual Transmission Bt Easicom 1000 Manual Browning BST International EKR 1500.

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<https://realwebguys.com/wp-content/plugins/formcraft/file-upload/server/content/files/1626c07d79ee8f--canine-massage-and-stretching-a-dog-owner-s-manual.pdf>

EkrPro Com60 stands out due to its simple installation and clear control elements. The user, therefore, only has to select the control functions automatic, manual or center position and the scanningView the catalog Go to the BST eltromat International GmbH website for more information. About us. We at BST North America, Inc. We are the largest supplier of quality assurance. Get bst ekr pro com 60 manual PDF file for free from our online library. Bst Ekr Pro Com 60 Manual Toro greensmaster 800 1000 1600 2000 2600 service repair workshop manual The life and letters of faraday vol 2 pdf download. Call 8005755562 to schedule OnSite Service today. Comments and User Reviews. Bst ekr pro com 60 manual It also includes Wicket Alerts just select one or more matches to follow and whenever a wicket falls, the ESPN Cricinfo icon will change to a W on a red background. BST International GmbH. Heidsieker Heide 53Tel. FaxDate 23.11.2007. Symbols used in this operating manual. Warning signs. Symbols are used in this operating manual in order to clearlyAttention! You must obey this type of warning, in order to protectYou must obey by this type of warning without fail, inNote. This symbol is used to point out additional useful tips,Using the keys. Using the keys is represented by the following symbols in thisPress key.Key combinations, keys have to beSome keys on the front panel of the ekrPro Com60 controller have. The different LEDLED off. LED flashingDateSymbols used in this operating manual. Table of contents. Section A General information. Section B Commissioning. Section C Operation. Section D AppendixDateSection A. General informationDescription. Specifications. Decommissioning. DateSection A. General information. Symbols used in this manual. Table of contentsGeneral information. Utilisation. Housing versions. General definitions. Assignment of sensors to the guiding modeInverting of the sensor signal. Size of oscillation amplitude related to sensorOscillation types and curves.

Allocation of FVGs for a FVGPro 2MK. Connectable components. Safety information. EmissionsOptical edge sensor IR2001, IR2005. Optical edge sensor IR2002. IRSU2 A optoelectronic analog sensor. Ultrasonic edge sensor US2003, US2007, US2008. Reflecting sensor TW 54 C 5. Line sensor T 62 D 1. Reflected light measuring light barrier R 42 D. Switched power packDateA 1 Description. The aim of the operating manual is to enable you to use theA 1.1 General information. This family of control systems includes. Devices in the controller family can be interconnected at differentA 1.2 Utilisation. The ekrPro Com60 is a microprocessor controlled web guidingThe controller includes a separate control unit that can directlyAny other utilisation must first be authorised by the manufacturer. There are also standard PLC compatible inputs and outputs as wellA 1.3 Housing VersionsThe control unit ekrPro Com60 is available in two different housingMounting unitBuiltin unitEDV No. DateSettings. A 1.4.1 Assignment of sensors to theIn this operating manual, the edge sensors that are connected toRIGHT" respectively. According to the BST definition, the following link applies. The following is valid in respect of the sensor mounting positions. The sensor, which is located to the left of the material in theThe material top side is the side of the material web which is not inExample 1. Example 2. Example 3. Sensor rightSensor rightSensor leftSensor leftSensor leftSensor rightAs standard, sensor 1 Sensor left must be connected toEDV No. DateIf a BST edge sensor, of typical Cdesign, is mounted according toIf a BST edge sensor is mounted according to the BST definitionWhen the control units is delivered, inversion

of the Sensor left. Not permitted. Invert! A 1.4.3 Size of oscillation amplitude Oscillating web position The maximum possible oscillation amplitude is 80% of the sensor As an example, the oscillating web position is shown herewith an EDV No. Date A 1.4.4 Oscillation types and curves.

An oscillation can be implemented either as a sensor oscillation or In the case of the sensor oscillation, the curve described is a delta The FVG oscillation describes a curve in accordance with a sine Selections and settings are described under Point B 3.7.5.8.2. A 1.4.5 Allocation of FVGs for a FVG Pro 2MK. Traverse the FVG using the A 1.5 Connectable The general plan annex C2 shows the components that can be EDV No. Date The safety relevant information in accordance with DIN EN 294. DIN EN 349 and the industry specific safety regulations must be If the free passage is restricted, the relevant building Before starting work, ensure the equipment is To this end always carry out the Prevent switching back on. Check the equipment is isolated. Earth. Cover or shield any adjacent parts that are still live. The mains power must always be switched off before If it becomes necessary to work on the open equipment There is always increased danger because of the mains Do not remove any of the safety devices. Positioning movements will be undertaken by the The relevant safety arrangements must be implemented Monitor the overall safety concept of the production A 1.7 Emissions. The A rated equivalent continuous sound level of the equipment is EDV No. Date A 2.1 ekr Pro Com60 controller version XT. Power supply. Power consumption Input capacitance. Controller inputs FVG inputs Digital inputs Power supply outputs Controller outputs. Controller outputs Digital outputs. No metallic separation. Protected against feedback positive voltage. Controller output stage Select voltage, current or tachometer control in preparation. PWM 20 kHz. FVG output stage CAN bus Variable through exchangeable connection plate; Protection class EDV No. Date Page Display. LCD graphics module with 128 x 64 pixel and LED Ambient conditions. Temperature. Humidity. Weight EDV No. Date Page Measuring range, typical Visual range, typical Output Protection class Temperature. Humidity Case dimensions Power supplies A 2.

3 Optical edge sensor Visual range, typical Output Protection class Temperature. Case dimensions A 2.4 IRSU 2 A optoelectronic analog sensor. See the manufacturer's data sheet EDV No. Date Page Measuring range, typical. Visual range, typical. Output Protection class Temperature. Humidity Case dimensions Power supplies. Lamp voltage Measuring range Output signal. Negative with black areas. Positive with white areas. Protection class Temperature. Humidity A 2.6 Reflection button Weight Case dimensions. EDV No. Date Page A 2.7 Line sensor T 62 D 1. Power supplies Lamp voltage Measuring range Line widths Output voltage. Humidity Weight Case dimensions. A 2.8 Reflected light Lamp voltage Max. distance Measuring range Diameter of light beam Diameter of light beam Output voltage Corresponding to change in illumination Ambient conditions. Date Chapter. Page Power supplies Lamp voltage Measuring range. Diameter of light beam Protection class Temperature. Date Page A 2.10 Switched power pack There are two supply possibilities The following details are based on a control system comprising a If supply takes place centrally from the machine the following Output voltage. Output current The output should be permanently resistant to shortcircuiting. If a separate power pack is used for the BST components, we Input voltage. Output voltage. Output current. Output power. BST order number Input voltage Output Output Output BST order Date Page The equipment will be shipped in accordance with the details If the unit will not be incorporated immediately, it should be stored EDV No. Date Page Decommissioning scraping the systems must be carried out in The necessary procedures must be prepared by the manufacturer You might also be able to return the system to BST International. GmbH, but the corresponding agreement must be made first. EDV No. Date Page Section B. Commissioning Installation. Controls. Commissioning. Terminal assignments and service displays. Date Section B. Table of contents Installation site requirements.

Installation ekr Pro Com60 Mounting unit. Securing hole diagram. Installation. Installation ekr Pro Com60 Desk Built-in unit. Installation dimensions. Cabling. Installation instructions for EMC wiring.

Sensor arrangement. Installation line sensor T 62 D 1. Installation reflection sensor TW 54 C 5 Control panel. Navigating within the system. Function keys Fkeys. Arrow keys. Buttons General information. Electrical connections. Commissioning with a CAN bus. Check unit address or set up if necessary. Terminator activation. Adjust password. Commissioning standard system. Select standard system. Carry out master setup. Setting the actuator guiding direction. Setting the actuator path limits. Servo centre position and amplification for the B 3.5.6 Carry out material setup. B 3.5.6.1 Automatic material setup. B 3.5.6.2 Manual material setup. B 3.5.7 FVG Sensor positioning device. B 3.5.8 Additional Functions. B 3.5.8.1 Tear Off Detection. B 3.5.8.1 Oscillation. B 3.6 Save settings Date B 3.7.1 Change User User level selection. B 3.7.2 Material Setup Sensor compensation. B 3.7.3 Sel. Std. System Selection of a standard system. B 3.7.5 General Setup System parameters. B 3.6.4.1 Setting the default values. B 3.6.4.4 Control Loop Control loop settings. B 3.6.4.5 FVG Sensor positioning device. B 3.6.4.6 Width Measure Web width measurement. B 3.6.4.7 Edge Sources Assignment of the sensors B 3.6.4.8 Add. Functions Special functions. B 3.6.4.9 Dig. IO Config. Configuration of the digital B 3.6.4.10 Special Special device settings. B 3.6.5 Opt. Logic Optional logic. B 3.6.6 Fieldbus Field bus. B 3.6.7 Remote Device Commissioning with a CAN bus. B 3.6.8 Test Test program for service purposes Terminal assignments and service displays. Board overview. Terminal diagrams. Service indicator displays. Date B 1.1 Installation site requirements. The ekrPro Com60 controller must be installed in a dry, vibration free area. Ambient conditions. Humidity B 1.2 Installation ekrPro Com60 B 1.2.

1 Securing hole diagram B 1.2.2 Installation Attention! A free area of at least 300 mm in front of the housing EDV No. Date Page B 1.3.1 Installation dimensions. Section. B 1.3.2 Cabling. Attention! A space of at least 140 mm must be guaranteed for the EDV No. Date Page Attention! A free area of at least 300 mm in front of the EDV No. Date Page Union nut Intermediate supports Attention! Do not press down on the Cable insert EDV No. Date Page B 1.5.1 Sensor arrangement. The sensors must be arranged as follows in order to ensure clear Connection Sensor 1 Material web. This sensor arrangement results in the following key allocation Contrast transition. Contrast transition. Date Page Scanning arrangement T 62 D 1. The following points must be adhered to during installation of the. T 62 D 1 in order to realise optimum guiding results This will ensure that any material web height fluctuations are Web running direction. The light spot diameter can be reduced in size by The scanning distance clearance must never EDV No. Date Page B 1.5.3 Installation You must abide by the following points when installing the. TW 54 C 5 reflection scanner in order to realise optimum guiding This will ensure that any material web height fluctuations are The measuring range light spot diameter Only one contrast transition may be located within the light spot. Distance scanning optics D material web 6 12 mm. Light spot diameter EDV No. Date Page B 2.1 Control panel. Graphics display. A contrast rich LCD display with LED background illumination. Display has 6 lines, each of 28 characters. The graphics display is used for displaying the operating hours, Keypad. The controller can be configured for operation using this keypad. Key. Function. Automatic guiding. Manual positioning. Centring the guiding device servocenter. Left web edge guide. Right web edge guide. Web center guiding EDV No. Date Page Key Menu navigation Jump back by one level. In editing box Cancels the last entry.

Select controller settings or controller gain Saves the settings at the end of the setup Activates special functions Menu selection. B 2.2 Navigating within the system The different functions are explained in the following. If incorrect entries are made, or if functions are active which, for This gives the user information about which error is present in the EDV No. Date Page The Fkeys functions are assigned in different dialog windows. The Press the relevant Fkey several times to select the required Shortcut functions. The function keys are assigned numbers in the equipment menu. Therefore a menu option can be selected by using the arrow keys For example Selecting the actuator. The associated menu suboption is 611 Assignment of allocated To enter the shortcut number Actuator. Sel. Std. Type. System. Settings Addon. Hydraulics. Control. Loop. General. Setup.

<http://www.drupalitalia.org/node/70107>