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Vertical Milling Machine Lathe Machine Metal Working Tools Work Tools Antique Tools Vintage Tools Cnc Metal Mill Bridgeport Mill Bridgeport Milling Machines Bridgeport Series One ramhead

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But I went a bit too far all at once and not only disassembled unnecessary components, but had trouble getting them back together correctly. Took an American Flyer loco apart at around 67 years old. Couldnt get it back together so took it to Mom. Ha, she threw it out and never told Dad. Always had spares left over after fixing bicycles.If yes then good. 2 has some goofball replaced it with a pipe plug or a grease fitting. If no then good. 3 is the cover present on the oil cup. If yes then good. 4 open the cover and look inside. Is there a standpipe up the center with a wick going from the reservoir into the standpipe. If yes then good. 5 put oil in the oil cup. If after a while spindle running or not the oil begins to drip out the bottom of the spindle, then good. 6 is the tin shield visible in the slot in the front of the head when you extend the quill. If yes then good. If the oil cup is missing or missing its wick then that needs to be replaced. Theyre cheap. McMaster carr is your friend.Practical Machinist is the easiest way to learn new techniques, get answers quickly and discuss common challenges with your peers. Register for the worlds largest manufacturing technology forum for free today to stay in the know. Learn more about us. All rights reserved. Register today. To learn more, please refer to the cookie policy. Well bring you the most relevant peertopeer conversations happening in the trade and tips and tricks to help you get the job done. You may unsubscribe at any time. The project highlighted here was for the rebuild and repair of a Bridgeport vertical milling machine. The unit had seen many years of use and was in serious need of refurbishment. Our technicians hand scraped and completely realigned the X, Y, and Z axes. The table was removed, ground parallel, and scraped to fit the saddle. The saddle was then scraped to fit the knee, while the knee was scraped to fit the column.

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The head was also completely rebuilt and a new digital readout and table power feed were installed. Finished in a durable gray paint, the unit was subject to comprehensive operation and functional testing to verify that it operated to factory specs, ensuring many more years of service. At Dan's we specialize in bringing new life to older equipment; a project such as this requires only 4 to 6 weeks to compete, and is an economical alternative to the capital purchase of a new machine. To learn more about this project, or the resources used to complete it, see table below or contact us directly. Learn more opens in a new window or tab This amount is subject to change until you make payment.

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machine together and doing the alignment. It is better than nothing, but I expected more. Recommended. Sorry, we failed to record your vote. Please try again I particularly liked the bearing modern alternative part numbers. I think that picture numbering would have helped at times but once you see that the picture relates to the paragraph it is fine. Sorry, we failed to record your vote. Please try again Sorry, we failed to record your vote. Please try again Il costo di vendita non e basso e non e giustificato. Non lo consiglio. Sorry, we failed to record your vote. Please try again Clearly written. Good for someone without milling experience. Sorry, we failed to record your vote.

Please try again Page 1 of 1 Start over Page 1 of 1 In order to navigate out of this carousel please use your heading shortcut key to navigate to the next or previous heading. It will slide Put a machine screw in the end of the pivot Remove the allen bolt that retains the part Remove the allen setscrew from the opposite Don't lose the key. There are 2 screws in each hole, a setscrew Remove the setscrews for the lower bushing Put the hook under the bushing and tap At this point you can remove the shaft and This was as Slide out the The set costs 150399 depending on who owes you a favor Put your spindle aside for the moment. No wonder there was no way There are 4 Should slip in by hand. Then put spindle nose on a wood block and Only insert it enough so the hole in the Remove the handle so you can screw it The top bushing is shown sitting Make sure it is slid down past the Put a felt washer down on top of the top These screws will pull the chipguard down by Shift the worm drive engagement lever on the You can grease these gears if the head will be inverted and you think somebody Hold this assembly together and turn the Don't let the bearing block slide out because the 4 little While compressing the step pulley up into Finally tighten the allen screws around the housing and put the Make sure the spindle turns by putting a wrench on the drawbar. Now shift the back gear out and the high low Keep the oilers full, top oiler will keep End plates mig. To start viewing messages, Can anyone tell me how to separate the gear housing from the fixed clutch bracket. I cant tell how to remove the spindle bull gear. It all most looks like I need a spical tool to remove the bearing lock nut and then mabey it will all come apart. Thanks SMG Similar Threads problem with my variable speed bridgeport grinding the speed change plate Bridgeport 2J head rebuild Bridgeport JHead Rebuild Question Variable Speed Lagun Head rebuild Bridgeport JHead Rebuild Kits Or maybe some kind of tech support out there.

Thanks He was very knowledgeable and helpful. He sent me initial instructions to get the head off, and instructions on how to check the various items which might need to be replaced. They also sell a head rebuild kit which comes with instructions. I dont know if the instructions are good, as I havent bought the kit yet. Good luck! John Or maybe some kind of tech support out there. Thanks I didnt need any special tools. The site is 100% free to join and use, so join today! Discover everything Scribd has to offer, including books and audiobooks from major publishers. Start Free Trial Cancel anytime. Report this Document Download Now save Save Bridgeport Series I milling machne repair manual For Later 100% 4 100% found this document useful 4 votes 5K views 134 pages Bridgeport Series I milling machne repair manual Uploaded by kxkvi1274502 Description Bridgeport Series I milling machne repair manual Full description save Save Bridgeport Series I milling machne repair manual For Later 100% 100% found this document useful, Mark this document as useful 0% 0% found this document not useful, Mark this document as not useful Embed Share Print Download Now Jump to Page You are on page 1 of 134 Search inside document Browse Books Site Directory Site Language English Change Language English Change Language. You may have to register before you can post click the register link above to proceed. To start viewing messages, select the forum that you want to visit from the selection below. UserFriendly Manuals. Product Instructions. We will also include step by step instructions for the rebuild. If you have a blue or teal bushing in the motor varidisc you will have to replace the varidisc assembly. Call us at 8002855271 with any questions. This kit is for any spindle in the Series I group Variable Speed or Step Pulley Head.

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Federsol 150 Ton OBI Stampin Press with 30x48 Bed. Use Peatix for any event and ticketing needs! Coorganizers can edit group and event pages, access sales and attendee information, manage ticket sales and more. Asylum has a small supply of KwikSwitch tooling, stored in a holder on the electrical cabinet behind control arm. Specifications are below Model 25G250ABZC8803sM18s 150336250. The Bridgeport Series I Knee Mill is the most popular mill ever made with over 370,000 machines built over the past 70plus years. The Bridgeport Knee Mill The longterm reliability of a Series I mill is the result of its design features, the quality of its components, and the craftsmanship of its handscraped ways and precision ground fits. Every HardingeBridgeport knee mill is built as though we're going to use it ourselves. That's why the resale value of a Bridgeport mill remains consistently high. The "bargain" imitators can't say that. Our competitive prices are a result of our higher volume—not from building a cheaper machine. Rigidity starts with the main frame components of a machine, and for this reason, the strength and damping qualities of gray cast iron was chosen. Patented 2J Head The unique and patented air cooling system of the "2J" head ensures that any heat buildup in the spindle bearings, belt or quill area is kept to an absolute minimum. This is achieved by air being drawn into the belt housing and past the spindle bearings by the rotation of the drive belt. It is then exhausted out of the head assembly at the top of the casting. Distortion and inaccuracy due to excessive heat rise is kept to a minimum by maintaining the operating temperature within 20 degrees fahrenheit of ambient temperature. This also results in increased belt and bearing life, as well as more consistent accuracy. Also, with no external cooling fans, vibration is reduced and the ongoing maintenance or threat of a fan failure is eliminated.

Fans also frequently require a stepdown transformer if the machine is wired for power greater than 110 Volts. Series I OneShot Lubrication Adequate lubrication ensures a long accurate life for the machine. It also reduces maintenance and makes the machine more sensitive and easier for the operator to use. A metered, centralized system lubricates all of the ways and screw assemblies of the machine. Operation of the system by a single lever saves the operator time and makes it easy to always provide the correct amount of oil, predetermined by a series of metering valves built into the system. Many competitive systems do not meter lubrication, which allows the oil to flow to the point of least resistance. Thus one sliding member may receive more oil than another, possibly causing excessive wear to the area that is not getting properly lubricated. An optional Automatic Lubrication

System is also available. HandScraped Ways All alignment ways and gibs are completely hand scraped to within tenths of a thousandth. They are then spray filled, sanded and painted with the first of a twopart polyurethane coating to seal the castings. Painting before machining builds the depth of gloss, which is required of all Series I machines. The last process prior to skidding for shipment is to spray a final finish coat of the best polyurethane coating available. We have thousands of accessories and repair parts in stock and ready for immediate shipment to support our customers. Prices are indicative only and may vary by country, with changes to the cost of raw materials and exchange rates.

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